

EUROPEAN PATENT OFFICE

Patent Abstracts of Japan

PUBLICATION NUMBER : 05162169
PUBLICATION DATE : 29-06-93

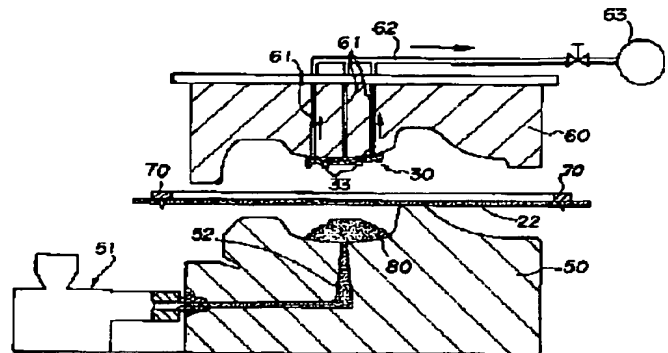
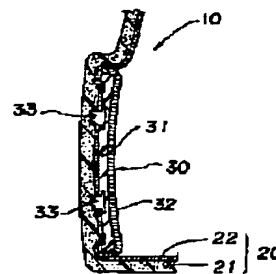
APPLICATION DATE : 18-12-91
APPLICATION NUMBER : 03335216

APPLICANT : KASAI KOGYO CO LTD;

INVENTOR : TSUBOSAKI TAKASHI;

INT.CL. : B29C 45/14 B29C 43/18 // B29K105:22
B29L 31:58

TITLE : PRODUCTION OF INTERIOR
AUTOMOTIVE TRIM PART



ABSTRACT : PURPOSE: To provide a method for production of an interior automotive trim part wherein the manufacturing process can be remarkably shortened by setting freely a shape of an intermediate member, manufacturing simply the intermediate member and fixing simply and surely the intermediate member to a trim main body.

CONSTITUTION: An intermediate member 30 can be set simply and the shape can be set freely by using an insert injection technique and fixing stability of the intermediate member 30 is improved by laying and fixing a fitment 33 for insert and an insert piece provided on a core material of an intermediate part into a resin core material of a trim main body and it is possible to integrate the intermediate member 30 with a trim main body when the trim main body is molded by means of mold press.

COPYRIGHT: (C)1993,JPO&Japio